

X007304 1

ALU Stab ALMG 5
1,6 ϕ 3 KG
Ch: 38346

MP-5356 2

ALU Stab ALMG 5
2,0 ϕ 2 KG
Ch: 32232481/1

X007305 3

ALU Stab ALMG 5
2,4 ϕ 2 KG
Ch: 876105211

X007301 4

ALU Stab ALMG 5
3,2 ϕ 2 KG
Ch: M4885

X001284 5

ALU Stab ALMG 3
1,6 ϕ 3 KG
Ch: 155784/1

X001286 6

MT ALU stab 3.3536

2126 2.00

Ch: 155784/1

X001285 7

ALU stab ALMG 3

2140 2126

Ch: M4671

X001287 8

ALU stab ALMG 3

3.20 2126

Ch: 15~~5~~4463/1

X001290 9

ALU stab ALS15

1.60 2126

Ch: M5586

X001292 10

ALU stab ALS15

2.00 2156

Ch: M5372

X001291

M

ALU stab ALS15

2,4φ 216

ch: 8832817

X001293

M2

ALU stab ALS15

3,2φ 216

ch: M5561

X001308

M3

ALU stab ALMG 4,5MN

1,6φ 116

ch: 8959617

X001309

(M4)

ALU stab ALMG 4,5MN

2,0φ 116

ch: 895914

X001310

M5

ALU stab ALMG 4,5MN

2,4φ 116

ch: 1010717

X00 1317 16
 ALU Stab ALMG 4,5MM
 3,2g 116g
 ch: 1060417

Union I 52

WIG-Schweißstab/ TIG-Welding rod/ Baguette TIG/ Barette TIG/ Varillas Tig

EN ISO 636-A - W 42 5 W3Si1
 EN ISO 636-B - W 49A 5 W6
 AWS A5.18: ER70S-6

47

Kennzeichnung:
 W 3 Si 1



EN 13479
 0045
 voestalpine Böhler
 Welding Germany
 GmbH
 Unionstr. 1
 D-59067 Hamm
 06
 0045-CPD-WP-01



Zulassungen / Approvals / Agréations:
 DNV-GL, TÜV (01656), DB (42.132.11/01)

Ø x Lg. (mm)	Gewicht/weight (kg)	Charge/heat/coulée/colata	Kontroll.Nr./Control no	Rev.3
1,6 x 1000	5	102513	38031810617185	

EAN
 66799

Union I 52

WIG-Schweißstab/ TIG-Welding rod/ Baguette TIG/ Barette TIG/ Varillas Tig

EN ISO 636-A - W 42 5 W3Si1
 EN ISO 636-B - W 49A 5 W6
 AWS A5.18: ER70S-6

18

Kennzeichnung:
 W 3 Si 1



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Zulassungen / Approvals / Agréations:
 DNV-GL, TÜV (01656), DB (42.132.11/01)

Ø x Lg. (mm)	Gewicht/weight (kg)	Charge/heat/coulée/colata	Kontroll.Nr./Control no	Rev.3
2,0 x 1000	5	102600	38139658624299	

EAN
 66800

Union I 52

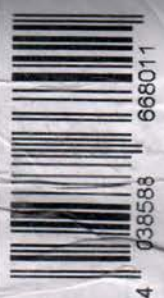
WIG-Schweißstab/ TIG-Welding rod/ Baguette TIG/ Barette TIG/ Varillas Tig

EN ISO 636-A - W 42 5 W3Si1
 EN ISO 636-B - W 49A 5 W6
 AWS A5.18: ER70S-6

Kennzeichnung:
 W 3 Si 1



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Zulassungen / Approvals / Agréations:
 DNV-GL, TÜV (01656), DB (42.132.11/01)

Ø x Lg. (mm)	Gewicht/weight (kg)	Charge/heat/coulée/colata	Kontroll.Nr./Control no	Rev.3
2,4 x 1000	5	102600	38153368623180	

EAN
 66801

Union I 52

WIG-Schweißstab/ TIG-Welding rod/ Baguette TIG/ Barette TIG/ Varillas Tig

EN ISO 636-A - W 42 5 W3Si1
 EN ISO 636-B - W 49A 5 W6
 AWS A5.18: ER70S-6

20

Kennzeichnung:
 W 3 Si 1



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Zulassungen / Approvals / Agréations:
 DNV-GL, TÜV (01656), DB (42.132.11/01)

Ø x Lg. (mm)	Gewicht/weight (kg)	Charge/heat/coulée/colata	Kontroll.Nr./Control no	Rev.3
3,2 x 1000	5	102513	37788364615199	

EAN
 79382

21

MT 312 1.4337

710 Ø 5116

chi 227377-43378

MT-312 1.4337

EN ISO 14343-A W 29 9
A-5.9 ER 312

Stromart und Polung: G-

MTC GmbH, Robert-Bosch-Str. 11, D-40668 Meerbusch

312

Prägung:
M 312 - 1.4337

1,60 x
1000 mm

5 kg

Charge:
231329-51503

22

MT-312 1.4337

EN ISO 14343-A W 29 9
A-5.9 ER 312

Stromart und Polung: G-

MTC GmbH, Robert-Bosch-Str. 11, D-40668 Meerbusch

312

Prägung:
M 312 - 1.4337

2,00 x
1000 mm

5 kg

Charge:
233401-51503

23

MT-312 1.4337

EN ISO 14343-A W 29 9
AWS 5.9 ER 312

Stromart und Polung: G-

MTC GmbH, Robert-Bosch-Str. 11, D-40668 Meerbusch

312

Prägung:
M 312 - 1.4337

2,40 x
1000 mm

5 kg

Charge:
229752-52228

24

MT-312 1.4337

EN ISO 14343-A W 29 9
AWS 5.9 ER 312

Stromart und Polung: G-

MTC GmbH, Robert-Bosch-Str. 11, D-40668 Meerbusch

312

Prägung:
M 312 - 1.4337

3,20 x
1000 mm

5 kg

Charge:
228994-49636

25

X001184 26
W1G Stab 1.4370

1.0 ϕ 11L6

Ch: 38723-167965

X001185 27
W1G Stab 1.4370

1.6 ϕ 11L6

Ch: 22542-45000

X001186 28
W1G Stab 1.4370

2.0 ϕ 11L6

Ch: 226080-52457

X001188 29
W1G Stab 1.4370

2.4 ϕ 11L6

Ch: 223733-51561

X001187 30
W1G Stab 1.4370

3.2 ϕ 11L6

Ch: 212226-48537

X001164 31
W16 Stab 1.4376
2.0 ϕ 116
Ch: 222237-51780

X001165 32
W16 Stab 1.4376
2.6 ϕ 116
Ch: 222238-51787

X001166 33
W16 Stab 1.4376
2.0 ϕ 116
Ch: 226527-52231

X001167 34
W16 Stab 1.4376
2.4 ϕ 116
Ch: 217466-50230

X001168 35
W16 Stab 1.4376
3.2 ϕ 116
Ch: 189413-45793

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuAl8

Size: 1.6mmx1000mm

Net Wt: 5kgs

Heat No. 616002

36

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuAl8

Size: 2.0mmx1000mm

Net Wt: 5kgs

Heat No. 615125

37

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuAl8

Size: 3.2mmx1000mm

Net Wt: 5kgs

Heat No. 616025

38

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuSn6

Size: 1.6mmx1000mm

Net Wt: 5kgs

Heat No. 916020

39

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuSn6

Size: 2.0mmx1000mm

Net Wt: 5kgs

Heat No. 916021

40

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.

COPPER ALLOYS FOR BRAZING AND WELDING

Type: CuSn6

Size: 3.0mmx1000mm

Net Wt: 5kgs

Heat No. 916006

41

Warning: Protect yourself and others. Read and understand this label and the appropriate MSDS (Material Safety Data Sheet). FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL!

- ★ Read and understand the manufacturer's instructions and your employer's safety practices.
- ★ Keep your head out of the fumes.
- ★ Use enough ventilation exhaust at the arc to keep fumes and gases from your breathing zone and the general area.
- ★ Wear correct eye, ear and body protection.
- ★ Do not touch live electrical parts.